

**AAMA/WDMA/CSA 101/LS.2/A440-05  
TEST REPORT**

**Rendered to:**

**NAN YA PLASTICS CORPORATION**

**PRODUCT TYPE: Glazed Transom Fixed Window  
SERIES/MODEL: GTO 12020**

<b>Title</b>	<b>Summary of Results</b>
Primary Product Designator	TR-R75 3692 x 610 (145-3/8 x 24)
Design Pressure*	3840 Pa (80.20 psf)
Negative Design Pressure*	3840 Pa (80.20 psf)
Air Infiltration	<0.05 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )
Water Penetration Resistance Test Pressure*	540 Pa (11.28 psf)
Uniform Load Structural Test Pressure	± 5760 Pa (120.30 psf)

\*-Optional Secondary Designators

**Test Completion Date:** 02/08/06

Reference must be made to Report No. 62724.01-801-44, dated 03/21/06 for complete test specimen description and data.

**AAMA/WDMA/CSA 101/I.S.2/A440-05 TEST REPORT**

**Rendered to:**

**NAN YA PLASTICS CORP.  
8909 North Loop East  
Suite 800  
Houston, TX 77029**

**Report No.:** 62724.01-801-44  
**Test Dates:** 02/07/06  
**Through:** 02/08/06  
**Report Date:** 03/14/06  
**Expiration Date:** 02/07/10

**Project Summary:** Architectural Testing, Inc. (ATI) was contracted by Nan Ya Plastics Corp. to perform testing on a Glazed transom fixed window. The sample tested successfully met the performance requirements for a TR-R75 3692 x 610 (145-3/8 x 24) rating. Test specimen description and results are reported herein.

**Test Specification:** The test specimen was evaluated in accordance with AAMA/WDMA/CSA 101/I.S.2/A440-05, *Standard/Specification for Windows, Doors, and Unit Skylights*.

**Test Specimen Description:**

**Series/Model:** GTO 12020

**Product Type:** Glazed transom fixed window

**Overall Size:** 3692 mm (145-3/8") wide by 610 mm (24") high

**Glass Opening Size:** 3615 mm (142-5/16") wide by 536 mm (21-1/8") high

**Overall Area:** 2.25 m<sup>2</sup> (24.22 ft<sup>2</sup>)

**Finish:** PVC parts were white.

**Frame Construction:** The frame head, jambs, and sill were formed from co-extruded PVC/foam. The corners were mitered and secured using sealant, four #10 x 2-1/2" screws, and a die cast corner key attached with one #9 x 1-1/2" screw. The foam PVC glazing bead was secured to the frame using sealant and one 16 gauge x 1-13/16" brad nail 5" from each corner and on 5" centers. A cap bead of sealant was applied at the glazing beads. The foam PVC astragals were attached at the head and sill with sealant and three #10 x 2-1/2" screws.

**Test Specimen Description:** (Continued)

**Frame Component Parts List:**

<u>Description</u>	<u>Quantity</u>	<u>Part#</u>	<u>Manufacturer</u>
Top, Bottom, and Side jambs	4	2	Nan-Ya Plastics Corp.
Glazing bead	12	4	Nan-Ya Plastics Corp.
Astragal	2	16	Nan-Ya Plastics Corp.
Corner key	4	15	Micota Locks Co.

**Glazing Type:** The unit utilized a nominal 16 mm (5/8") thick sealed insulating glass unit fabricated from two pieces of nominal 3 mm (1/8") tempered glass and an aluminum spacer system.

**Glazing Details:** The unit was exterior glazed using backbedding compound and a foam PVC glazing bead.

**Drainage:** None

**Reinforcement:** None.

**Installation:** The unit was sealed into a 2" x 10" pine test buck and secured through the frame using #10 x 3" screws 5" from each corner and on 15-3/4" centers thereafter.

**Test Results:** The results are tabulated as follows:

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
5.3.2.1	Air Leakage Resistance per ASTM E 283 80 Pa (1.67 psf)	<0.05 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )	1.5 L/s/m <sup>2</sup> (0.3 cfm/ft <sup>2</sup> max.)

**Note #1:** *The tested specimen meets (or exceeds) the performance levels specified in AAMA/WDMA/CSA 101/I.S.2/A440-05 for air leakage resistance.*

5.3.3.2 Water Penetration Resistance per ASTM E 547 (See Note #2)

5.3.4.2 Uniform Load Deflection per ASTM E 330 (See Note #2)

5.3.4.3 Uniform Load Structural per ASTM E 330 (See Note #2)

**Test Results:** (Continued)

<u>Paragraph</u>	<u>Title of Test - Test Method</u>	<u>Results</u>	<u>Allowed</u>
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*Note #2: The client opted to start at a pressure higher than the minimum required. Those results are listed under "Optional Performance".*

2.1.8	Forced Entry Resistance per ASTM F588		
5.3.5	Type: D Grade: 10 Tool Manipulation Test	No entry	No entry

Optional Performance

4.4.2.6	Water Penetration Resistance per ASTM E 547 540 Pa (11.28 psf)	No leakage	No leakage
4.4.2.6	Uniform Load Deflection per ASTM E 330 (Deflections were taken on the jamb) (Loads were held for 10 seconds) 3840 Pa (80.20 psf) (positive) 3840 Pa (80.20 psf) (negative)	<0.3 mm (<0.01") 1.0 mm (0.04")	See Note #3 See Note #3

*Note #3: The deflections reported are not limited by AAMA/WDMA/CSA 101/I.S.2/A440-05 for this product designation. The deflection data is recorded in this report for special code compliance and information only.*

4.4.2.6	Uniform Load Structural per ASTM E 330 (Permanent sets were taken on the jamb) (Loads were held for 10 seconds) 5760 Pa (120.30 psf) (positive) 5760 Pa (120.30 psf) (negative)	0.3 mm (0.01") 0.3 mm (0.01")	2.3 mm (0.09") max. 2.3 mm (0.09") max.
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**Drawing Reference:** The test specimen drawings have been reviewed by ATI and match the test specimen reported herein.

Detailed drawings, representative samples of the test specimen, and a copy of this report will be retained by ATI for a period of four years from the original test date. The above results were secured by using the designated test methods and they indicate compliance with the performance requirements of the above referenced specification. This report does not constitute certification of this product, which may only be granted by the certification program administrator. This report may not be reproduced, except in full, without the approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC.

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Andy Cost  
Laboratory Manager

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John Waskow  
Director of Regional Operations

JHW: ajl  
62724.01-801-44-r0  
Attachments (pages):  
    Appendix-A: (1)  
    Appendix-B: Drawings (7)

### Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	03/31/06	N/A	Original report issue



## **Appendix A:**

### **Alteration Addendum**

Note: No alterations were required.

**Appendix B:**  
**Drawings**

BILL OF MATERIALS FOR GLAZE/TRANSON OF 2' HEIGHT-INSWING G11 6020				
ITEM	NO.	QTY	PART DESCRIPTION	MANUFACTURER
FRAME	1	4	TOP & BOTTOM & SIDE JAMB	NAN-YA PLASTIC CORP.
	4	4	GLAZE BEAD	FOAMPVC CO-EX
	8	4	NAILING FIN	FOAMPVC
	15	4	CORNER KEY	PVC CO-EX
	17	16	#10 X 2 1/2" PHILLIPS FLAT HEAD	DIECAST
	18	4	#9 X 1 1/2" PHILLIPS FLAT HEAD	STAINLESS STEEL
	19	34	1-3/16" NAIL	STAINLESS STEEL
				STEEL
				STANLEY CO.

BILL OF MATERIALS FOR GLAZE/TRANSON OF 2' HEIGHT-OUTSWING G10 6020				
ITEM	NO.	QTY	PART DESCRIPTION	MANUFACTURER
FRAME	2	4	TOP & BOTTOM & SIDE JAMB	NAN-YA PLASTIC CORP.
	4	4	GLAZE BEAD	FOAMPVC CO-EX
	9	4	NAILING FIN	FOAMPVC
	15	4	CORNER KEY	PVC CO-EX
	17	16	#10 X 2 1/2" PHILLIPS FLAT HEAD	DIECAST
	18	4	#9 X 1 1/2" PHILLIPS FLAT HEAD	STAINLESS STEEL
	19	34	1-3/16" NAIL	STAINLESS STEEL
				STEEL
				STANLEY CO.

BILL OF MATERIALS FOR GLAZE/TRANSON OF 2' HEIGHT-INSWING G11 12020				
ITEM	NO.	QTY	PART DESCRIPTION	MANUFACTURER
FRAME	1	4	TOP & BOTTOM & SIDE JAMB	NAN-YA PLASTIC CORP.
	4	12	GLAZE BEAD	FOAMPVC
	16	2	ASTRAGAL	FOAMPVC
	8	4	NAILING FIN	PVC CO-EX
	15	4	CORNER KEY	DIECAST
	17	28	#10 X 2 1/2" PHILLIPS FLAT HEAD	STAINLESS STEEL
	18	4	#9 X 1 1/2" PHILLIPS FLAT HEAD	STAINLESS STEEL
	19	78	1-3/16" NAIL	STEEL
				STANLEY CO.

BILL OF MATERIALS FOR GLAZE/TRANSON OF 2' HEIGHT-OUTSWING G10 12020				
ITEM	NO.	QTY	PART DESCRIPTION	MANUFACTURER
FRAME	2	4	TOP & BOTTOM & SIDE JAMB	NAN-YA PLASTIC CORP.
	4	12	GLAZE BEAD	FOAMPVC CO-EX
	16	2	ASTRAGAL	FOAMPVC
	8	4	NAILING FIN	FOAMPVC
	15	4	CORNER KEY	DIECAST
	17	28	#10 X 2 1/2" PHILLIPS FLAT HEAD	STAINLESS STEEL
	18	4	#9 X 1 1/2" PHILLIPS FLAT HEAD	STAINLESS STEEL
	19	78	1-3/16" NAIL	STEEL
				STANLEY CO.



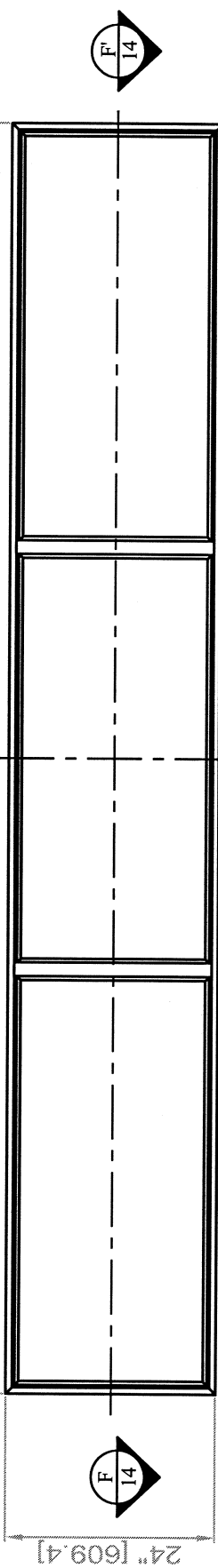
Test sample complies with these details.  
Deviations are noted.

Report# 62724101  
Date 3/16/06 Tech JW

DATE	MAR/05/06	SHEET	26 OF 32	SHEET TITLE:	Bill of Materials for Glaze Transom
DRAWN BY	Morris Huang				
DWG NO.					
REVISIONS					



145 3/8" [3691.7]



Test sample complies with these details.  
Deviations are noted.

Report# 62724.01

Date 3/19/06 Tech JW

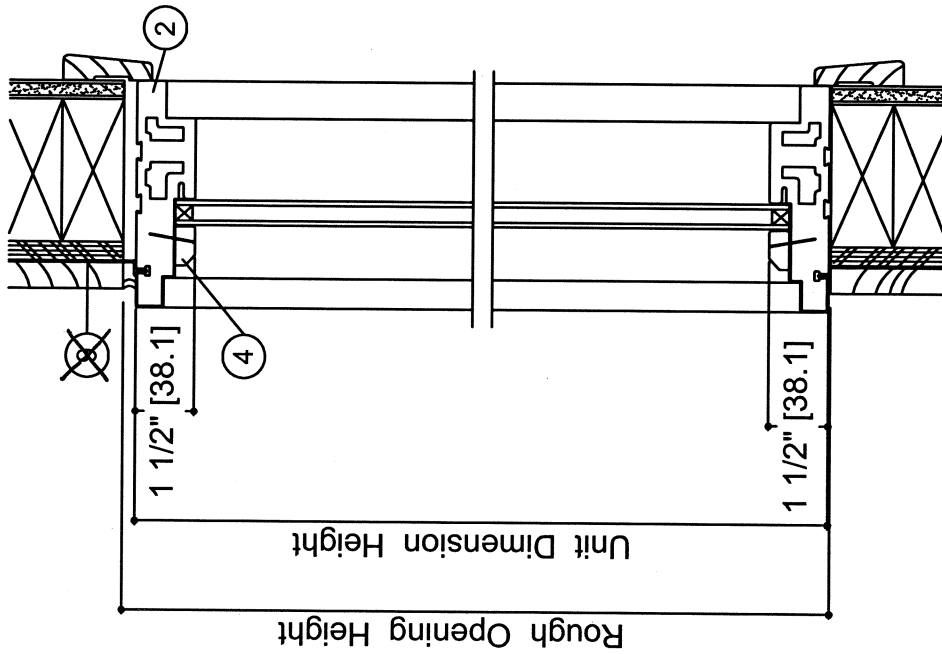
① Glaze Transom (12'-1 3/8" X 24") For Outswing Door  
AAMA 101-05

\* Exterior view shown

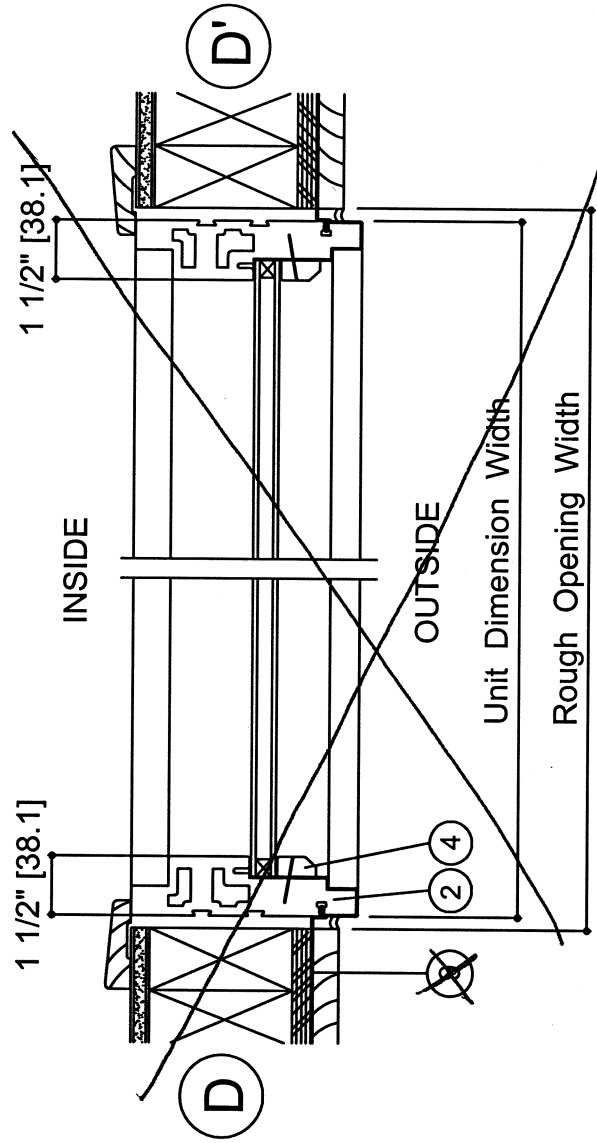
DATE	Feb/23/06	SHEET	SHEET TITLE:	
DRAWN BY	Morris Huang	4 OF 32	Glaze Transom (12'-1 3/8" X 24")	
DWG NO.	-		Series : GTO 12020	
REVISIONS				

NAN YA PLASTICS CORPORATION  
6F, 201, Tung Hwa N. Road Taipei, Taiwan  
Tel: (886)2-2712-2211; Fax: (886)2-2717-8512

(C)



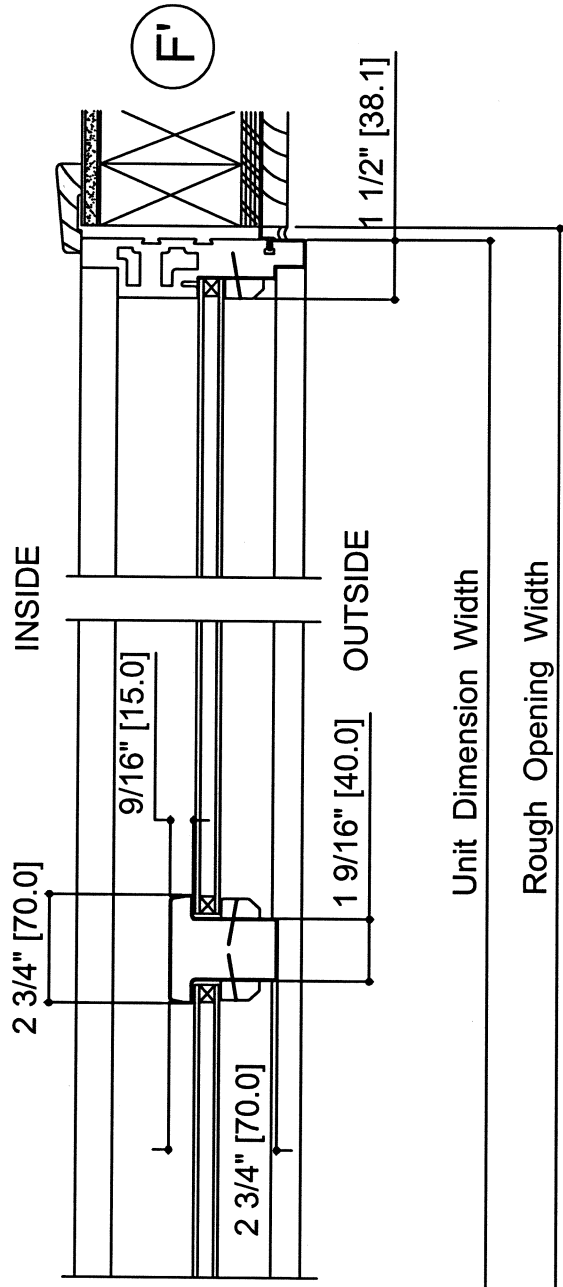
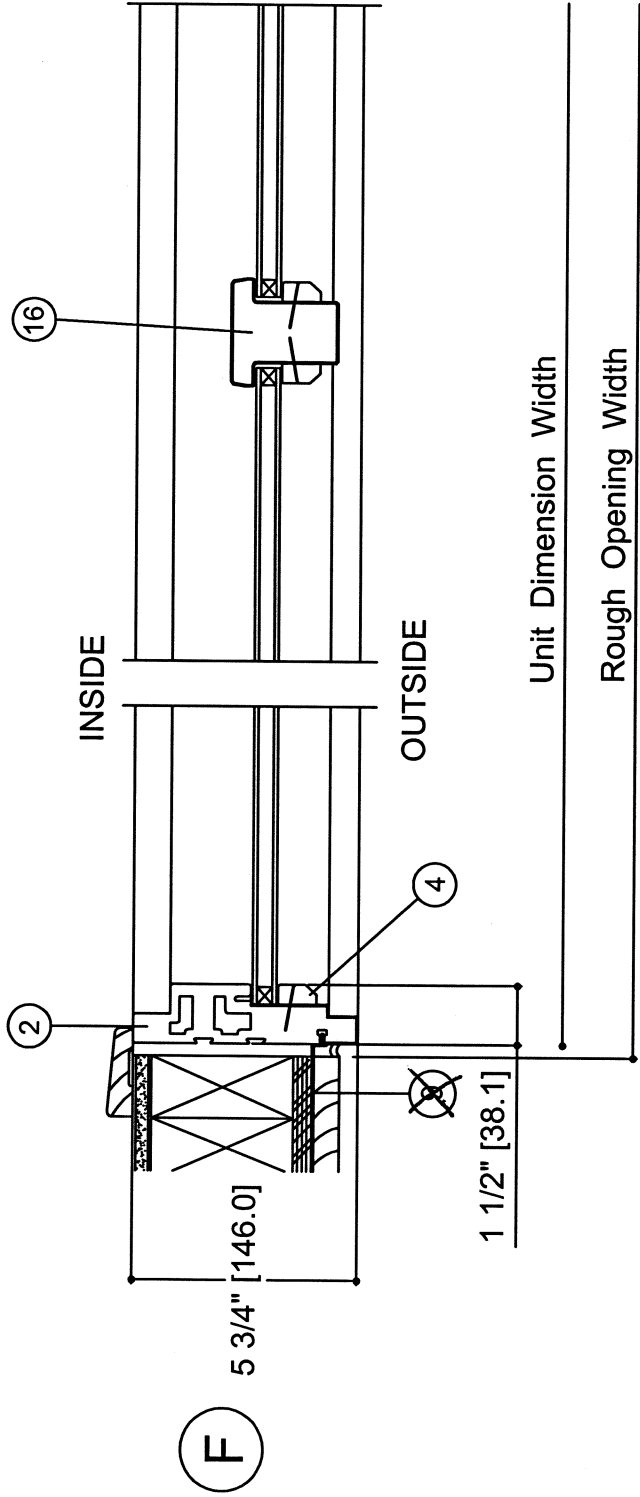
(C')



Test sample complies with these details.  
 Deviations are noted.

Report# 62724-01  
 Date 3/9/06 Tech AA

DATE	FEB/23/06	SHEET	12 OF 32	SHEET TITLE:	Glaze Transom for Outswing door C-C' & D-D' Section	 NAN YA PLASTICS CORPORATION 8FL-201, Tung Hwa N. Road Taipei, Taiwan Tel:(886)2-2712-2211 ; Fax:(886)2-2717-8512
	DRAWN BY					
DWG NO.		REVISIONS				



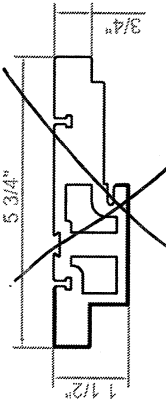
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Deviations are noted.

Report# 02724-01  
Date 3/9/06 Tech AW

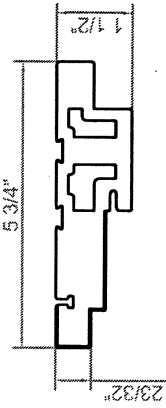
DATE	FEB/23/06	SHEET	SHEET TITLE:	
DRAWN BY	Morris Huang	14 OF 32	Glaze Transom for Outswing door	
DWG NO.			F-F' Section	
REVISIONS				
△				

NAN YA PLASTICS CORPORATION  
BFL201, Tung Hwa N. Road Taipei, Taiwan  
Tel: (886)2-2712-2211; Fax: (886)2-2717-6512

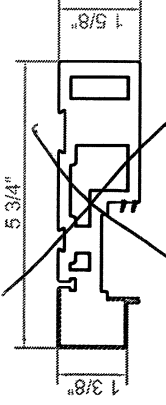




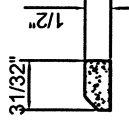
① 5 3/4" INSWING FRAME  
FOAM PVC CO-EX.



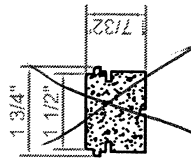
② 5 3/4" OUTSWING FRAME  
FOAM PVC CO-EX.



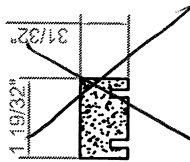
③ 5 3/4" GLIDING FRAME  
FOAM PVC CO-EX.



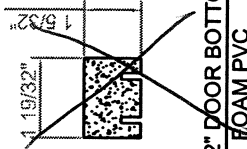
④ GLAZING BEAD  
FOAM PVC



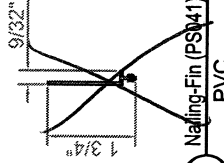
⑤ 1 7/32" STILE  
FOAM PVC



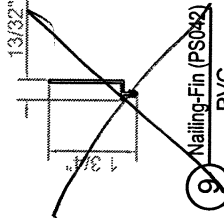
⑥ 31/32" STILE  
FOAM PVC



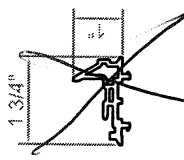
⑦ 1 5/32" DOOR BOTTOM  
FOAM PVC



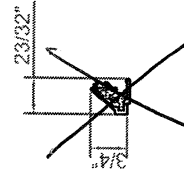
⑧ Nailing-Fin (PSM41)  
PVC



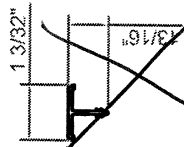
⑨ Nailing-Fin (PSM42)  
PVC



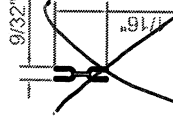
⑩ Glazing Bead A  
PVC



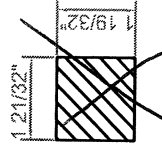
⑪ Glazing Bead B  
FOAM PVC CO-EX.



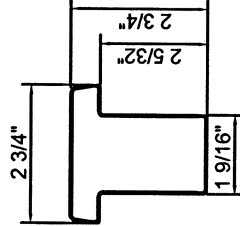
⑫ Gap Cover  
PVC



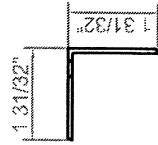
⑬ Combinative Aluminum  
Aluminum



⑭ 1 21/32" REIN. WOOD  
WHITE PINE



⑮ Mullion  
FOAM PVC



⑯ CORNER KEY  
DIE CAST



Architectural Testing

Test sample complies with these details.  
Deviations are noted.

Report# 02724.01

Date 3/9/06 Tech *AW*

REVISIONS	
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DATE	FEB/27/06
DRAWN BY	Morris Huang
DWG NO.	

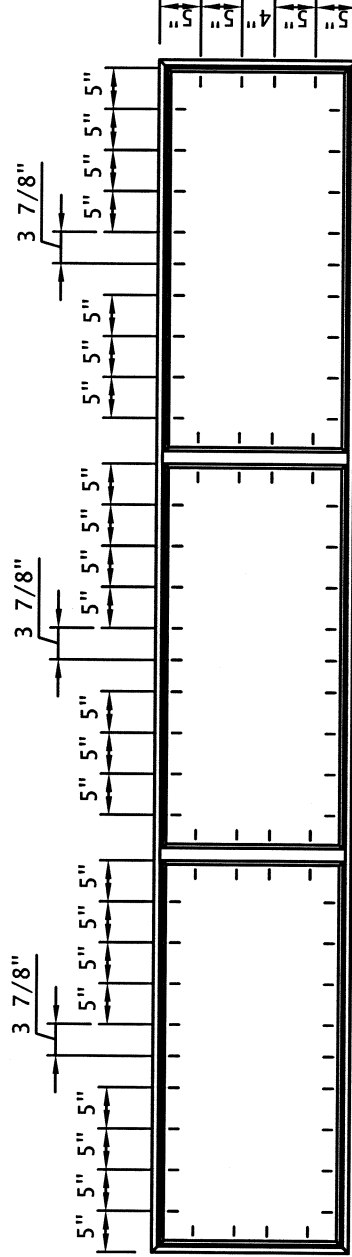
SHEET	25 of 32
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SHEET TITLE:  
Glazed Transom & French Transom  
Door Hardware & Accessories



NAN YA PLASTICS CORPORATION  
6FL,201, Tung Hua N. Road Taipei, Taiwan  
Tel:(886)2-2712-2211 ; Fax:(886)2-2717-8512

# ANCHORING OF GLAZE BEAD IN GLAZE TRANSOM



NAIL SCHEDULE	
ITEM	QTY
1-3/16" NAIL	78



**Architectural Testing**

Test sample complies with these details.  
Deviations are noted.

Report# G2721.01

Date 3/9/06 Tech AW

△

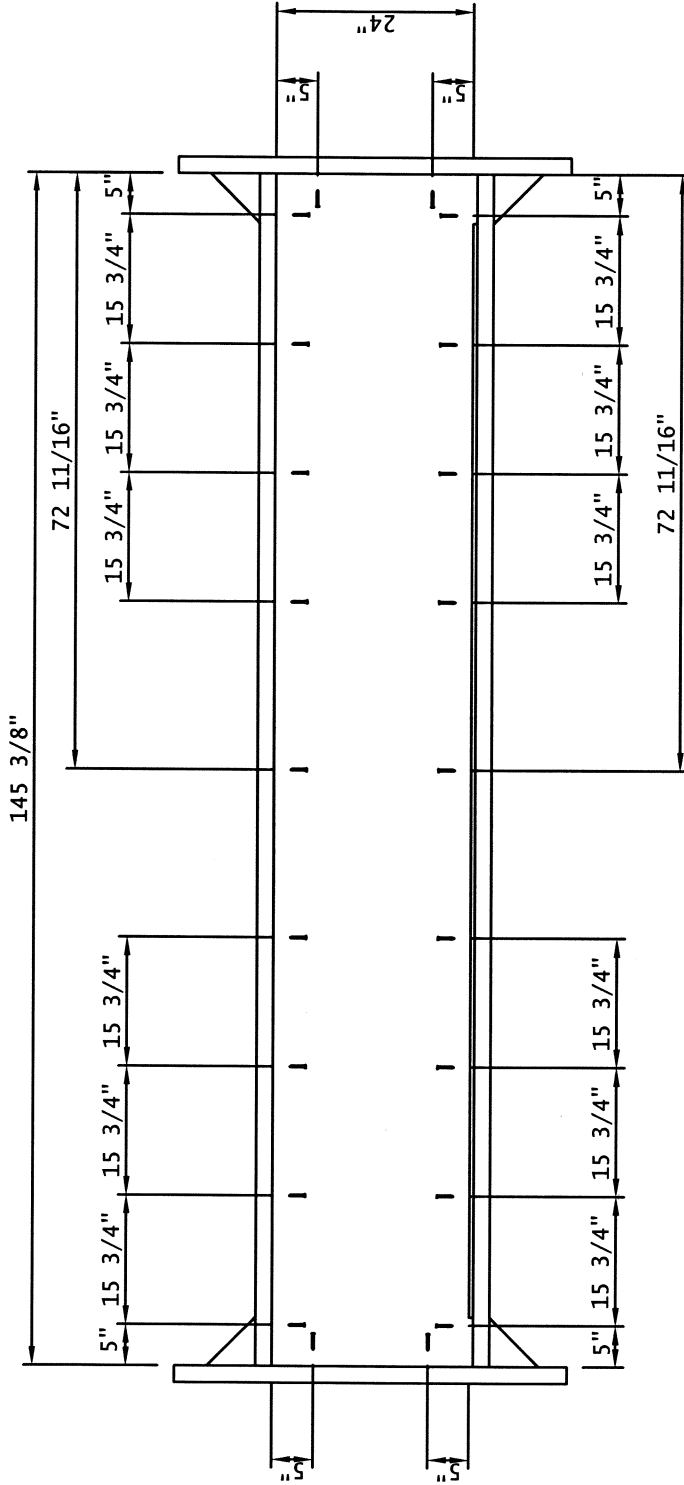
DATE	FEB/25/06	SHEET	30 OF 32
DRAWN BY	Morris Huang		
DWG NO.			

SHEET TITLE:  
GLAZE TRANSOM  
GLAZE BEAD NAIL SCHEDULE  
TYPE: GTI 12020 \ GTO 12020



NAN YA PLASTICS CORPORATION  
6F.L.201, Tung Hwa N. Road Taipei, Taiwan  
Tel: (886)2-2712-2211 ; Fax: (886)2-2717-8512

# ANCHORING FOR GLAZE TRANSOM TO THE WOOD BUCK



Test sample complies with these details.  
Deviations are noted.

Report# 62224.01

Date 3/9/06 Tech fw

SCREW SCHEDULE	
ITEM	QTY
#10 X 3" PHILLIPS SQUARE DRIVE SCREWS	22

REVISIONS	DATE	FEB/25/06	SHEET	22 OF 32
	DRAWN BY	Morris Huang		
	DWG NO.			
SHEET TITLE: GLAZE TRANSOM FOR INSURING DOOR TO WOOD BUCK SCREW SCHEDULE Series: GTI 12020 \ GTO 12020				
NAN YA PLASTICS CORPORATION 8FL.201, Tung Hwa N. Road Taipei, Taiwan Tel:(886)2-2712-2211 ; Fax:(886)2-2717-8512				